



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4074-041
Job Sheet 167001



Part No: D4074-041

Job Qty: 6 ea

Part Name: Striker Plate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 10/23/17

Job Tracking No:

Due Date: 10/27/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	6 Ea		10/27/17	0.00	0.00	Start Up Waterjet1	
100	Waterjet	6 pcs		10/27/17	0.00	0.00	Waterjet1	
110	QC	6 pcs		10/27/17	0.00	0.00	QC2	DAS
120	QC	6 pcs		10/27/17	0.00	0.00	QC8	38
130	Brake NC	6 pcs		10/27/17	0.00	0.00	Brake NC 2	DAS 30 3-89
140	QC	6 pcs		10/27/17	0.00	0.00	QC5	38
173	Small Fab	6 pcs		10/27/17	0.00	0.00	Small Fab	DAS 9-88
176	QC	6 pcs		10/27/17	0.00	0.00	QC5	38
180	Packaging	6 pcs		10/27/17	0.00	0.00	Packaging3	50 9-88
190	QC21-SA	6 Ea		10/27/17	0.00	0.00	QC21	465 17-11-02

Part Op 100 - 1-Cut D4074-7 as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary
Descriptions: 173 - INSTALL CAP AS PER DWG

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S-125	0	63	0	0
173-Small Fab	D5477-1	6	977	0	0

Part Specifications

Specifications could not be found.

Plex 10/23/17 8:36 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



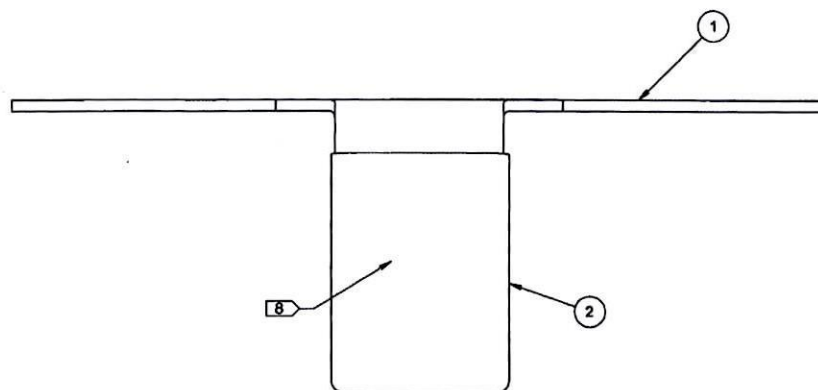
QA Closed: _____ Date: _____

Work Order update only ☐

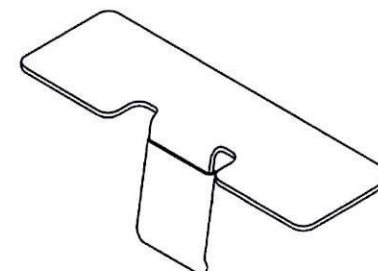
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Engineering ☐ Quality ☐ Other ☐			
Date: _____ Step #: _____		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com S002657 Striker Plate Assembly PART NO: Revision: Operation: Quantity: Change No: D4074-041 Start up Operation 6 Mfg Date: 10/26/17 Job No: 167001					
Description Work Order: _____							

Root Cause		QC / QA Coordinator Approval					
<table border="0" style="width: 100%;"> <tr> <td style="width: 50%;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width: 50%;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>	Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table border="0" style="width: 100%;"> <tr> <td style="width: 50%;"> Press ☐ Bend ☐ Centre ☐ Cracks ☐ Crimp/k ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width: 50%;"> Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>			Press ☐ Bend ☐ Centre ☐ Cracks ☐ Crimp/k ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐						
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OTHER : _____		<table border="0" style="width: 100%;"> <tr> <td style="width: 50%;"> Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> <td style="width: 50%;"> Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> </tr> </table>			Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
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ITEM	QTY -041	P/N	DESCRIPTION
	X	D4074-041	STRIKE PLATE ASSY
1	1	D4074-7	STRIKE PLATE
2	1	D5477-1	VINYL CAP



D4074-041 STRIKER PLATE



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED
SUBJECT TO AMEND-
WITHOUT NOTICE
WORK ORDER
NO. 167001

OCT 23 2017

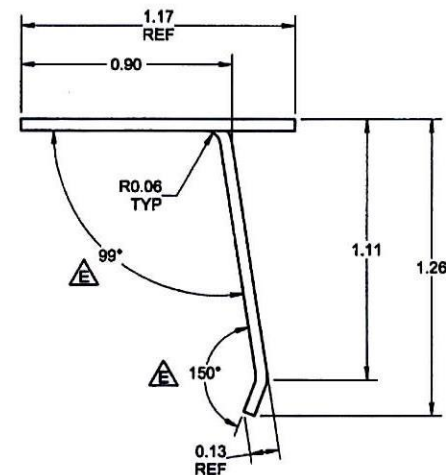
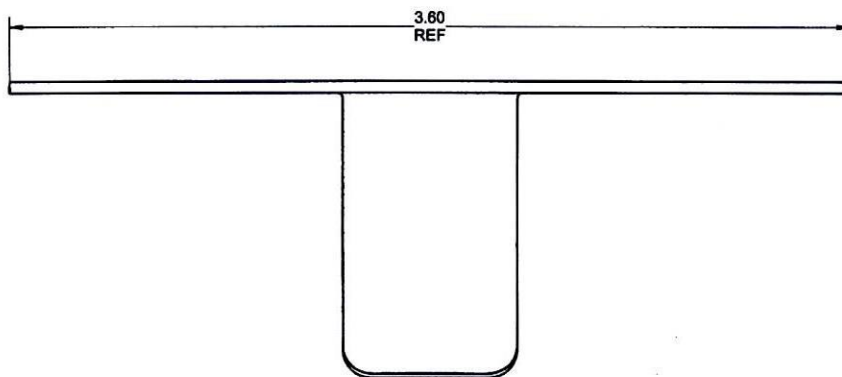
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH P/N D4074-041 PER DART QSI 044 8.1
- 7) WEIGHT: 0.07 lbs
- 8) ENSURE D4074-7 TANG IS FULLY INSERTED INTO D5477-1 VINYL CAP

RELEASED
2017-05-16
EN 17-571

APPROVED

E	ADDED -041 STRIKE PLATE ASSEMBLY (REF PAR18-570), ADDED DIMENSIONS SHEET 7	WK	17.03.30
D	ADDED -8 BACKING PLATE, SHEET 8, ADDED NOTE 8, SHEET 8.	CC	16.05.31
C	MODIFY -7 STRIKER PLATE, SHEET 6 AND 7	HS	11.10.12
B	Ø 0.173 WAS Ø 0.128 (ZN B3-4); 1.28 WAS 0.90 (ZN C4-6); 1.83 WAS 1.55 (ZN C2-7); 2.10 WAS 1.72 (ZN C1-7)	RF	11.03.07
A	NEW ISSUE	HS	10.09.16
REV	DESCRIPTION	BY	DATE
DESIGN	CC	DART AEROSPACE USA, INC.	
DRAWN	WK	EUGENE, OR, USA	
CHECKED	VS	DRAWING NO.	REV. E
MFG. APPR.	DD	D4074	SHEET 1 OF 9
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BRACKET	NTS
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D4074-7 STRIKER PLATE
(MAKE FROM D4074-7F FLAT PATTERN)

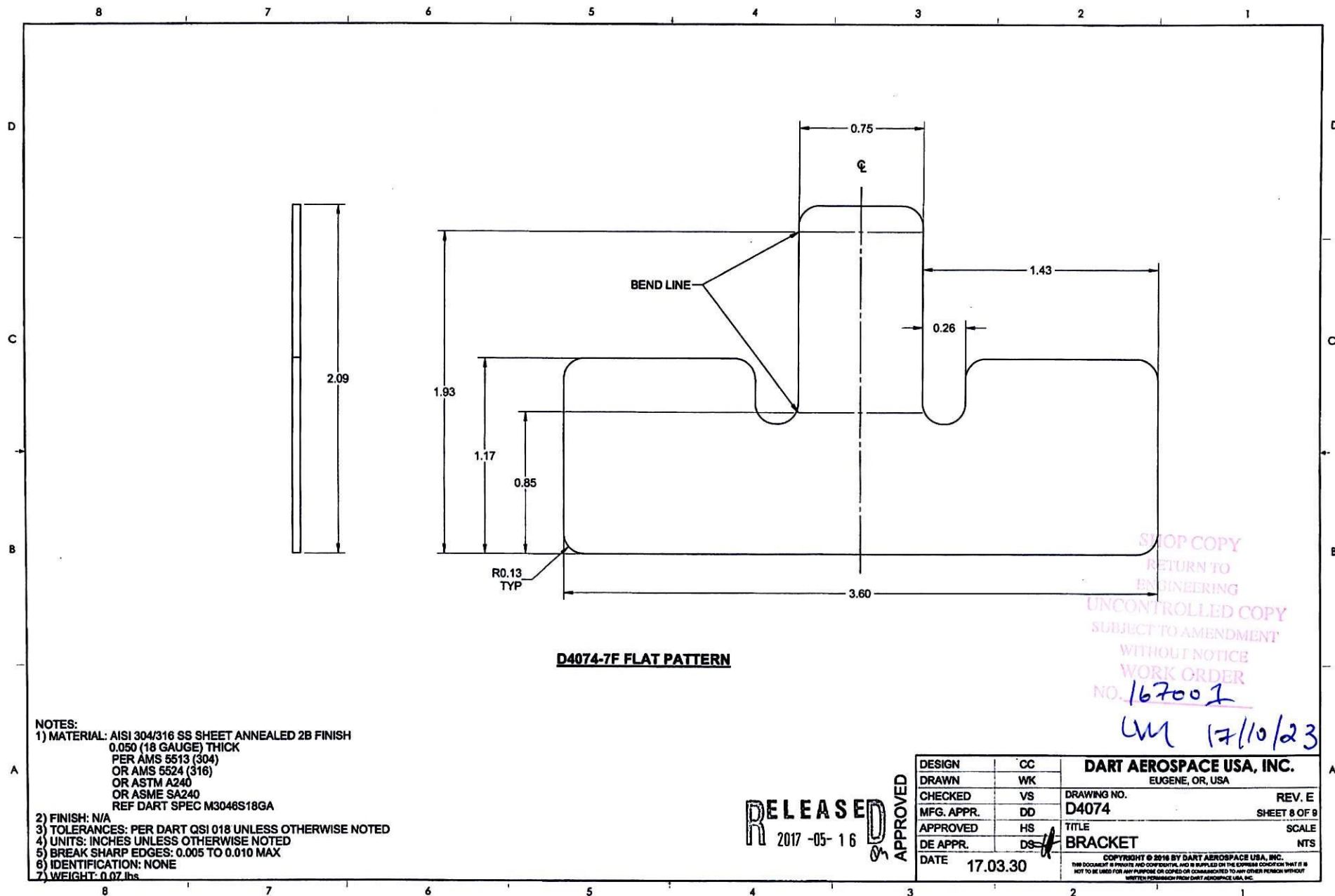
NOTES:

- 1) MATERIAL: MAKE FROM D4074-7F FLAT PATTERN
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH P/N D4074-7 PER DART QSI 044 6.1
- 7) WEIGHT: 0.07 lbs

RELEASED
2017-05-16

APPROVED

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MFG. APPR.	DD	D4074	SHEET 7 OF 9
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NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH
0.050 (18 GAUGE) THICK
PER AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC M3046S18GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.07 lbs

RELEASED
2017-05-16

APPROVED

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MFG. APPR.	DD	D4074	SHEET 8 OF 9
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